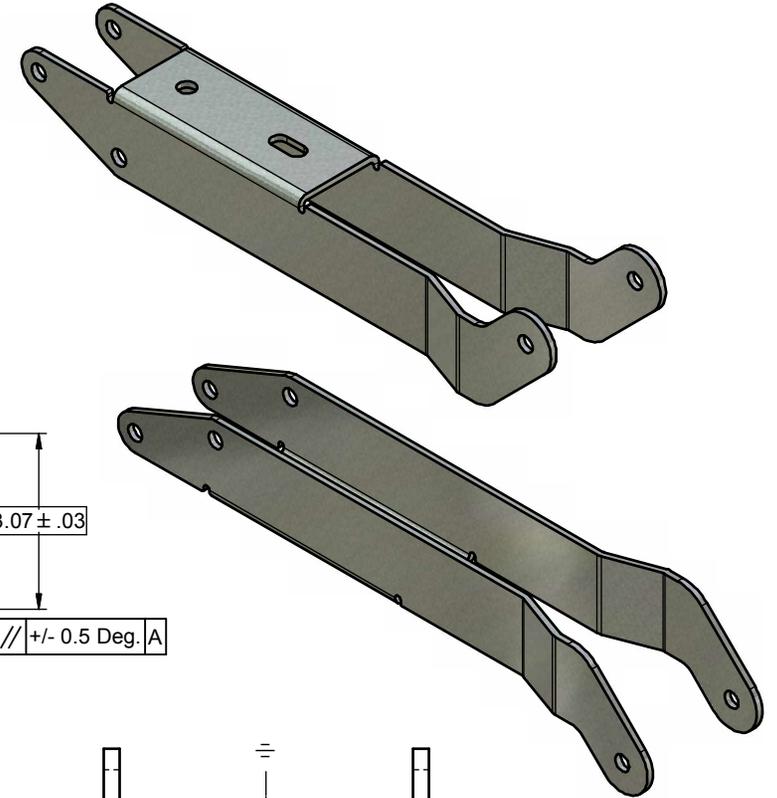
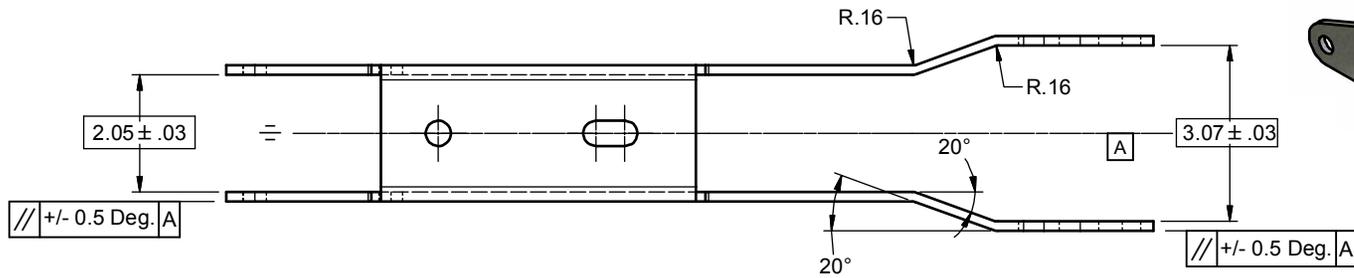


FORMED PART



NOTE:

1. ALL DIMENSIONS ARE IN INCHES.
2. BOXED DIMENSIONS INDICATE OPERATOR Q.C. CHECK.
3. PART TO BE FREE OF LASER SLAG, BURRS & SHARP EDGES.
4. MATERIAL IS 8 Ga. MILD STEEL, A36 OR EQUIVALENT.
5. BLANK SIZE IS 6.10 x 16.51 L.
6. APPROX. MASS - 3.31 LBS.
7. FINAL FINISH - HOT DIP GALVANIZE.
8. SEE SHEET 2 FOR FLAT PATTERN & REV. NOTES.

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Date:
10/20/2007
Design:
Drawn:
KFV
Approved:

Unspecified
Tolerances:
Decimal ± 0.1
Decimal $\pm .02$
Decimal $\pm .010$
Angles $\pm 1.0^\circ$
Holes $\pm .008$



Tie Down Engineering

5901 Wheaton Drive Atlanta Georgia 0336

Part Name: SUPPORT, WINCH - 16.25 L., 2 POST, 3.0 ROLLER

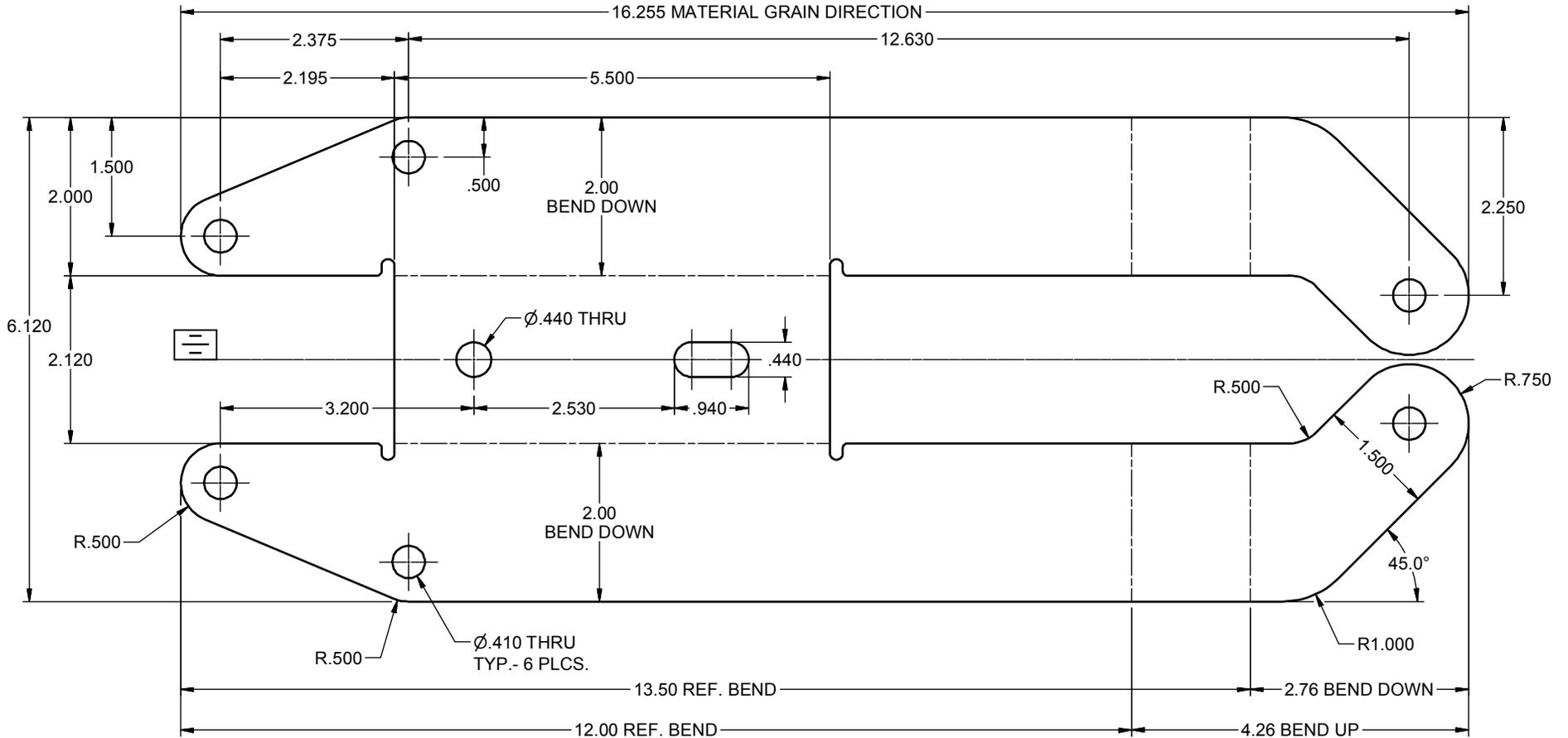
Material: MILD CARBON STEEL A36 - 8 Ga. x 6.12 x 16.26 L.

Part No.: 43698 (L/R 2481-22)

Rev.: C

REVISION HISTORY				
REV	DATE	EFFCTV.	BY	DETAIL
1	10/25/07	R&D	KFV	UPDATED FOLLOWING LOADRITE DRAWING 2481-22 REV. B, 10/23/07
2	11/03/07	R&D	KFV	UPDATED FOLLOWING LOADRITE REV. C, 11/2/07 (+ H.D. GALV.)

FLAT PATTERN



NOTE:

- NOMINAL BEND RADIUS IS .09. SEE SHEET NO. 1 FOR DETAILS.
- BEND RELIEF (4 OCCURANCES):
 - RADIUS 0.08
 - DEPTH 0.21

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Date: 10/20/2007	Unspecified Tolerances:	 Tie Down Engineering 5901 Wheaton Drive Atlanta Georgia 0336
Design:	Part Name: SUPPORT, WINCH - 16.25 L., 2 POST, 3.0 ROLLER	
Drawn: KFV	Material: MILD CARBON STEEL A36 - 8 Ga. x 6.12 x 16.26 L.	
Approved:	Part No.: 43698 (L/R 2481-22)	
		Rev.: C